

Tru-Bond[™] PB 950

Stock Number:

18204

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1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

| Product Name: | Tru-Bond [™] PB 950 | | |
|-----------------------------------------|--------------------------------------------|---------------------|------|
| Chemical Name: | N/A | | |
| CAS NO.: | N/A | | |
| Application: | Adhesive | | HMIS |
| Manufacturer: | ITW Performance Polymers (Wujiang) CO.LTD. | Health | 2* |
| Address: | No.4680 North Pangjin Road | Flammability | 1 |
| | Economic Development Zone | Reactivity | 2 |
| | Wujiang, Jiangsu, China | Personal Protection | X |
| Telephone: | 0512-63488388 Fax: 0512-63091890 | | |
| Emergency Phone Number: 86-532-83889090 | | | |
| CHEMTREC: | For emergencies in US and Canada, call | | |
| | CHEMTREC: 1-800-424-9300 | | |

2. COMPOSITION/INFORMATION ON INGREDIENTS

| Constituent | | Weight | ACGIH | OSHA | Other |
|-----------------------------------------|-------------|---------|-------|------|--------|
| Constituent | CAS No. | Percent | TLV | PEL | Limits |
| High Boiling (Meth)acrylate monomers | Proprietary | 30-60% | n/e | n/e | n/e |
| n-Decyl Acrylate | 2156-96-9 | 10-30% | n/e | n/e | n/e |
| Acrylate monomer | 2680-03-7 | 10-30% | n/e | n/e | n/e |
| n-Octyl Acrylate | 2499-59-4 | 10-30% | n/e | n/e | n/e |
| Cellulose acetate butyrate ester | 9004-36-8 | 1-5% | n/e | n/e | n/e |
| 2-Hydroxy-2-methyl-1-phenyl-1-propanone | 7473-98-5 | 1-5% | n/e | n/e | n/e |

"TLV" means the Threshold Limit Value exposure (eight-hour, time-weighted average, unless otherwise noted) established by the American Conference of Governmental Industrial Hygienists. "STEL" indicates a short-term exposure limit. "PEL" indicates the OSHA Permissible Exposure Limit. "n/e" indicates that no exposure limit has been established. An asterisk (*) indicates a substance whose identity is a trade secret of our supplier and unknown to us.

3. HAZARDS IDENTIFICATION

Emergency Overview:

WARNING! Irritant.



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|--------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Route of Exposure: | Eyes. Skin. Inhalation. Ingestion. |
| Potential Health Effects: | |
| Eye: | Can cause moderate irritation, burning sensation, tearing, redness, and swelling. Overexposure may cause lacrimation, conjunctivitis, corneal damage and permanent injury. |
| Skin: | Can cause skin irritation; itching, redness, rashes, hives, burning, and swelling. |
| Inhalation: | Respiratory tract irritant. High concentration may cause dizziness, headache, and anesthetic effects. |
| Ingestion: | Causes irritation, a burning sensation of the mouth, throat and gastrointestinal tract and abdominal pain. |
| Chronic Health Effects: | Prolonged skin contact may lead to burning associated with severe reddening, swelling, and possible tissue destruction. |
| Signs/Symptoms: | Overexposure can cause headaches, dizziness, nausea, and vomiting. |
| Target Organs: | Eyes. Skin. Respiratory system. Digestive system. |
| Aggravation of Pre-Existing Conditions: | Individuals with pre-existing skin disorders, asthma, allergies or known sensitization may be more susceptible to the effects of this product. |

4. FIRST AID MEASURES

| Eye Contact: | Immediately flush eyes with plenty of water for at least 15 to 20 minutes. Ensure adequate flushing of the eyes by separating |
|---------------|-------------------------------------------------------------------------------------------------------------------------------|
| | the eyelids with fingers. Get immediate medical attention. |
| Skin Contact: | Immediately wash skin with plenty of soap and water for 15 to |
| | 20 minutes, while removing contaminated clothing and |
| | shoes. Get medical attention if irritation develops or persists. |
| Inhalation: | If inhaled, remove to fresh air. If not breathing, give artificial |
| | respiration or give oxygen by trained personnel. Seek |
| | immediate medical attention. |
| Ingestion: | If swallowed, do NOT induce vomiting. Call a physician or |
| | poison control center immediately. Never give anything by |
| | mouth to an unconscious person. |

5. FIREFIGHTING MEASURES

| Flash Point: | >212°F (100°C) |
|----------------------------|-----------------|
| Flash Point Method: | Setaflash |
| Auto Ignition Temperature: | Not determined. |



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| Lower Flammable/Explosive Limit: | Not determined. |
|----------------------------------|-----------------------------------------------------------------|
| Upper Flammable/Explosive Limit: | Not determined. |
| Fire Fighting Instructions: | Evacuate area of unprotected personnel. Use cold water spray |
| | to cool fire exposed containers to minimize risk of rupture. Do |
| | not enter confined fire space without full protective gear. If |
| | possible, contain fire run-off water. |
| Extinguishing Media: | Use carbon dioxide (CO_2) or dry chemical when fighting fires |
| | involving this material. |
| Unsuitable Media: | Water may cause frothing. |
| Protective Equipment: | As in any fire, wear Self-Contained Breathing Apparatus |
| | (SCBA), MSHA/NIOSH (approved or equivalent) and full |
| | protective gear. |
| Unusual Fire Hazards: | Sealed containers at elevated temperatures may rupture |
| | explosively and spread fire due to polymerization. |

6. ACCIDENTAL RELEASE MEASURES

| Personnel Precautions: | Evacuate area and keep unnecessary and unprotected personnel from entering the spill area. |
|----------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Environmental Precautions: | Avoid runoff into storm sewers, ditches, and waterways. |
| Spill Cleanup Measures: | Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Provide ventilation. Clean up spills immediately observing precautions in the protective equipment section. After removal, flush spill area with soap and water to remove trace residue. Avoid personal contact and breathing vapors or mists. Ventilate area. Use proper personal protective equipment as listed in section 8. |
| Other Precautions: | Pump or shovel to storage/salvage vessels. Add inhibitor to prevent polymerization. |

7. HANDLING AND STORAGE

| Handling: | Use with adequate ventilation. Avoid breathing vapor, aerosol or mist. |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Storage: | Store in a cool, dry, well-ventilated area away from sources of heat and incompatible materials. Keep container tightly closed when not in use. |
| Special Handling Procedures: | Provide appropriate ventilation/respiratory protection against decomposition products (see Section 10) during welding/flame cutting operations and to protect against dust during sanding/grinding of cured product. |



Hygiene Practices:

Wash thoroughly after handling.

8. EXPOSURE CONTROLS, PERSONAL PROTECTION - EXPOSURE GUIDELINES

| Engineering Controls: | Use appropriate engineering control such as process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Good general ventilation should be sufficient to control airborne levels. Where such systems are not effective wear suitable personal protective equipment, which performs satisfactorily and meets OSHA or other recognized standards. Consult with local procedures for selection, training, inspection and maintenance of the personal protective equipment. |
|------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Eye/Face Protection: | Wear appropriate protective glasses or splash goggles as described by 29 CFR 1910.133, OSHA eye and face protection regulation, or the European standard EN 166. |
| Skin Protection Description: | Wear appropriate protective gloves and other protective apparel to prevent skin contact. Consult manufacturer's data for permeability data. |
| Respiratory Protection: | A NIOSH approved air-purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known or any other circumstances where air purifying respirators may not provide adequate protection. |
| Other Protective: | Facilities storing or utilizing this material should be equipped with an eyewash and a deluge shower safety station. |
| EXPOSURE GUIDELINES | |
| Notes : | Only established PEL and TLV values for the ingredients are listed. |

9. PHYSICAL AND CHEMICAL PROPERTIES

| Physical State Appearance: | Viscous. Liquid |
|----------------------------|-----------------|
| Color: | Clear |
| Odor: | Distinctive. |



| Boiling Point:Not determined.Melting Point:Not determined.Specific Gravity:1Solubility:Soluble in ketones and oxygenated solventsVapor Density:> 1 (air = 1)Vapor Pressure:0.01 mmHg @ 68° FPercent Volatile:< 0.5 | Part No.: C0014 | Page 5 |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|--------------------------------------------|
| Specific Gravity:1Solubility:Soluble in ketones and oxygenated solventsVapor Density:> 1 (air = 1)Vapor Pressure:0.01 mmHg @ 68° FPercent Volatile:<0.5Evaporation Rate:<1 (butyl acetate = 1)pH:Not determined.Molecular Formula:MixtureFlash Point:>212°F (100°C)Flash Point Method:SetaflashAuto Ignition Temperature:<1% | Boiling Point: | Not determined. |
| Solubility:Soluble in ketones and oxygenated solventsVapor Density:> 1 (air = 1)Vapor Pressure:0.01 mmHg @ 68° FPercent Volatile:<0.5Evaporation Rate:<1 (butyl acetate = 1)pH:Not determined.Molecular Formula:MixtureMolecular Weight:>212°F (100°C)Flash Point:SetaflashAuto Ignition Temperature:Not determined.VOC Content:<1% | Melting Point: | Not determined. |
| Vapor Density:> 1 (air = 1)Vapor Pressure:0.01 mmHg @ 68° FPercent Volatile:<0.5Evaporation Rate:<1 (butyl acetate = 1)pH:Not determined.Molecular Formula:MixtureMolecular Weight:MixtureFlash Point:>212°F (100°C)Flash Point Method:SetaflashAuto Ignition Temperature:Not determined.VOC Content:<1% | Specific Gravity: | 1 |
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| Flash Point Method:SetaflashAuto Ignition Temperature:Not determined.VOC Content:< 1% | Molecular Weight: | Mixture |
| Auto Ignition Temperature:Not determined.VOC Content:< 1% | Flash Point: | >212°F (100°C) |
| VOC Content: < 1% | Flash Point Method: | Setaflash |
| | Auto Ignition Temperature: | Not determined. |
| Percent Solids by Weight>99 % | VOC Content: | < 1% |
| | Percent Solids by Weight | >99 % |

10. STABILITY AND REACTIVITY

| Chemical Stability: | Stable under normal temperatures and pressures. |
|---------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Hazardous Polymerization: | Polymerization may occur under certain conditions. |
| Conditions to Avoid: | Extreme heat, sparks, and open flame. Incompatible materials, oxidizers and oxidizing conditions. Temperatures above 100 °F. Oxygen-free atmospheres or inert gas blanketing. Freezing conditions. Material can soften paint and rubber. |
| Incompatible Materials: | Oxidizing agents (e.g. peroxides, nitrates), reducing agents, acids, bases, azo-compounds, catalytic metals (e.g. copper, iron), and halogens. Free radical initiators. Oxygen scavengers. |

11. TOXICOLOGICAL INFORMATION

n-Decyl Acrylate :

| RTECS | Number: |
|-------|---------|
|-------|---------|

AS7400000



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| | 5 |
|-------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Skin: | Administration onto the skin - Rabbit LD50 : 6300 uL/kg [Details of toxic effects not reported other than lethal dose value] Administration onto the skin - Rabbit Open irritation test: 10 mg/24H [severe] |
| Ingestion: | Oral - Rat LD50 : 6460 mg/kg [Details of toxic effects not reported other than lethal dose value] |
| Acrylate monomer : | |
| RTECS Number: | AU3230000 |
| Eye: | Eye - Rabbit Standard Draize test.: 100 uL [mild] |
| Skin: | Administration onto the skin - Rabbit LD50 : 540 uL/kg [Behavioral - Somnolence (general depressed activity) Behavioral - Tremor Liver - Other changes] Administration onto the skin - Rat TDLo : 6825 mg/kg/13W-I [Behavioral - Food intake (animal) Kidney, Ureter, Bladder - Other changes in urine composition Blood - Changes in platelet count] |
| Inhalation: | Inhalation - Rat LC50 : >776 ppm/1H [Lungs, Thorax, or Respiration - Fibrosis, focal (pneumoconiosis) Lungs, Thorax, or Respiration - Other changes] |
| Ingestion: | Oral - Rat LD50 : 316 mg/kg [Sense Organs and Special Senses (Eye) - Ptosis Behavioral - Somnolence (general depressed activity) Behavioral - Ataxia] Oral - Mouse LD50 : 460 mg/kg [Behavioral - Altered sleep time (including change in righting reflex) Behavioral - Muscle weakness Behavioral - Irritability] |
| 2-Hydroxy-2-methyl-1-phenyl-1-propanone : | |
| RTECS Number: | UC2977245 |
| Skin: | Administration onto the skin - Rat LD50 : 6929 mg/kg [Details of toxic effects not reported other than lethal dose value] |
| Ingestion: | Oral - Rat LD50 : 1694 mg/kg [Behavioral - Somnolence (general depressed activity) Behavioral - Tremor Liver - Other changes] |

12. ECOLOGICAL INFORMATION

| Ecotoxicity: | No ecotoxicity data was found for the product. |
|---------------------|------------------------------------------------------|
| Environmental Fate: | No environmental information found for this product. |



13. DISPOSAL CONSIDERATIONS

| Waste Disposal: | Consult with the US EPA Guidelines listed in 40 CFR Part 261.3 for the classifications of hazardous waste prior to disposal. Furthermore, consult with your state and local waste requirements or guidelines, if applicable, to ensure compliance. Arrange disposal in accordance to the EPA and/or state and local guidelines. |
|-----------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| RCRA Number: | Not determined. |

14. TRANSPORT INFORMATION

| DOT Shipping Name: | Non regulated. |
|---------------------|-----------------|
| DOT UN Number: | Not applicable. |
| DOT Hazard Class: | Not applicable. |
| DOT Packing Group: | Not applicable. |
| IATA Shipping Name: | Non regulated. |

15. REGULATORY INFORMATION

| <u>n-Decyl Acrylate :</u> | |
|-------------------------------------------|----------------------------------------------|
| TSCA Inventory Status: | Listed |
| Massachusetts: | Listed: Massachusetts Oil and Hazardous List |
| Pennsylvania: | Listed |
| Canada NDSL: | Listed |
| Acrylate monomer : | |
| TSCA Inventory Status: | Listed |
| Canada DSL: | Listed |
| n-Octyl Acrylate : | |
| TSCA Inventory Status: | Listed |
| Pennsylvania: | Listed |
| Canada NDSL: | Listed |
| <u>Cellulose acetate butyrate ester :</u> | |



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|------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| TSCA Inventory Status: | Listed |
| Canada DSL: | Listed |
| 2-Hydroxy-2-methyl-1-phenyl- | 1-propanone : |
| TSCA Inventory Status: | Listed |
| Canada DSL: | Listed |
| Canadian Regulations. | WHMIS Hazard Class(es): D2B |
| 16. OTHER INFORMATION | |
| HMIS Health Hazard: | 2* |
| HMIS Fire Hazard: | 1 |
| HMIS Reactivity: | 2 |
| HMIS Personal Protection: | X |
| MSDS Creation Date: | December 30, 2010 |
| MSDS Revision Date: | March 08, 2013 |
| MSDS Author: | ITW PPFChina |
| Disclaimer: | This Health and Safety Information is correct to the best of our knowledge and belief at the date of its publication but we cannot accept liability for any loss, injury or damage which may result from its use. The information given in the Data Sheet is designed only as a guidance for safe handling, storage and the use of the substance. It is not a specification nor does it guarantee any specific properties. All chemicals should be handled only by competent personnel, within a controlled environment. |